

MOOG

NF123-158BI Series

Auxiliary Amplifier Card

SPECIFICATIONS

Inputs

4 per Channel.
Each input may be attached to either an inverting or non-inverting op-amp input.

Input Impedance:

Two inputs have fixed input resistors (100 k Ω supplied); two inputs each have a fixed resistor (51.1 k Ω supplied) plus a 20-turn, 100 k Ω potentiometer.

Signal levels:

± 100 to ± 100 VDC, depending on configuration.

Outputs

Amplifier outputs at terminals 5, 10, 15, and 21.
Signal levels to ± 10 VDC nominal.

Temperature Range:

10°C to 50°C (50°F to 120°F)

Connector:

DIN 41612 style C

Form Factor:

Eurocard 100 x 160 mm, 7 HP, 3 U

Weight:

0.38 lb (0.17 kg)

The NF123-158BI Auxiliary Amplifier circuit card is designed to easily accommodate the special needs of unique control systems. The flexibility of this card provides the Control Engineer with a tool to design custom circuits not available in standard cards. Typical applications include buffers, summing amplifiers, differential amplifiers, oscillators, compensators, current-to-voltage converters, and dither generators.

The NF123-158BI Auxiliary Amplifier Card is a forward compatible replacement for the F123-158-A001.

FEATURES

Flexible Configuration Options:

Each channel may be configured for any standard op-amp circuit: inverting amplifier, non-inverting amplifier, differential amplifier, inverting summing amplifier with up to 4 inputs, non-inverting summing amplifier with up to 4 inputs, current-to-voltage converter, differentiator, integrator, compensation, oscillator, etc.

Configuration of the printed-circuit board traces is accomplished through simple jumpers.

Four Independent Channels:

May be configured identically for multi-channel operations or uniquely for cascaded operations.

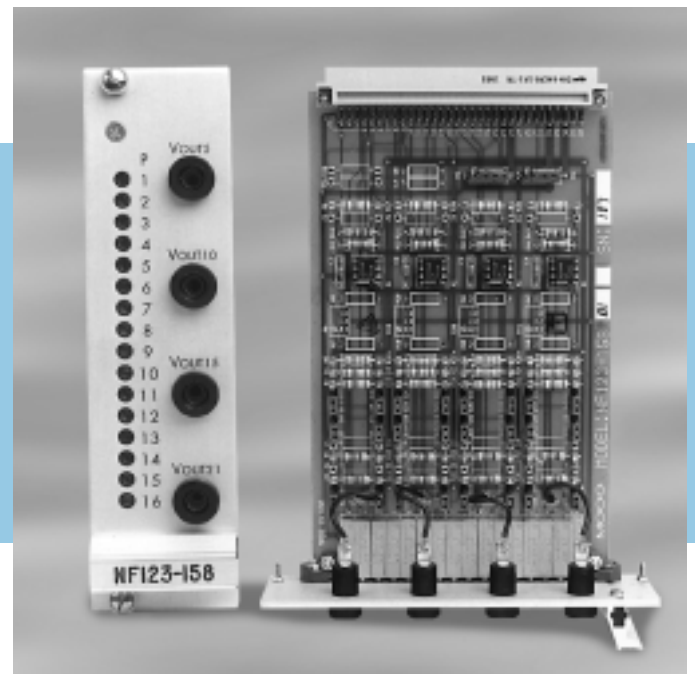
Front-Panel Test Points:

Allow fast access to outputs of each channel.

Front-Panel Adjustments (Four per channel):

Provide quick access to gains, scales, and biases.

Allow precise adjustments with 20-turn potentiometers.



ADJUSTMENTS

Because each card is uniquely configured, it is difficult to give precise adjustment instructions. Usually, for channel 1 (V OUT5), P1 and P2 change the scaling of inputs at terminals 1 & 2; P3 changes the gain; and P4 changes the bias.

P5 through P8 control the corresponding functions of channel 2 (V OUT 10).

P9 through P12 control the corresponding functions of channel 3 (V OUT 15).

P13 through P16 control the corresponding functions of channel 4 (V OUT 21).

Set-up instructions are now available for several specific configurations including:

Conversion to dither generator (25 – 300 Hz).

Converting 4 to 20 mA input \rightarrow 0 to +10V output.

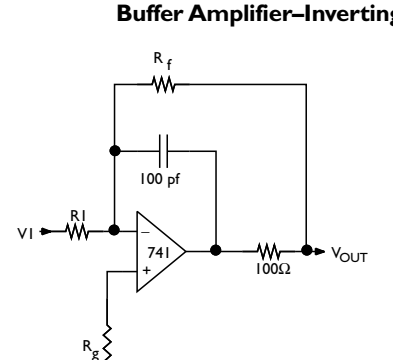
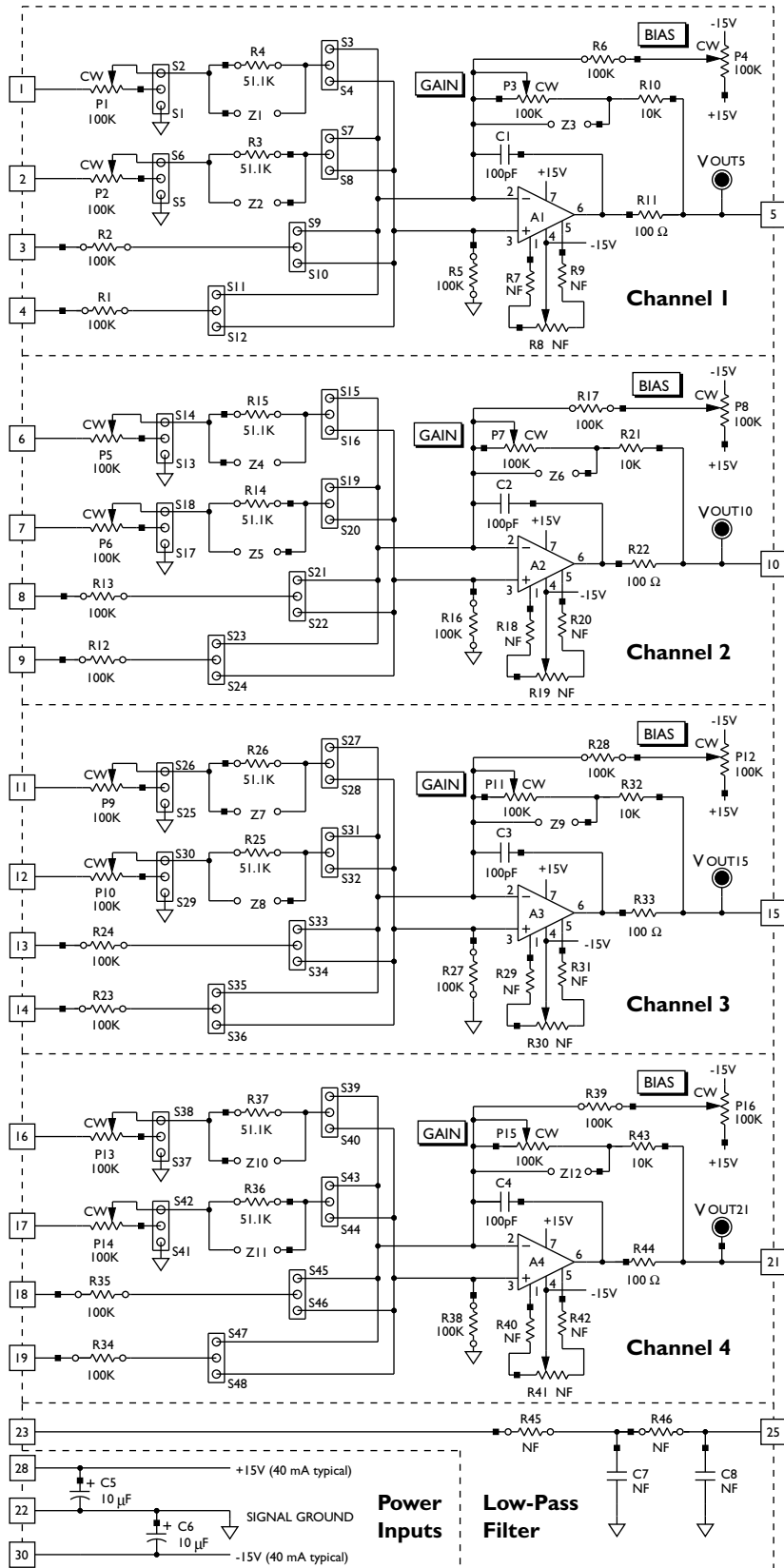
Converting 4 to 20 mA input \rightarrow -10 to +10V output.

Converting ± 1 VDC input \rightarrow ± 10 VDC output (non-inverting).

Converting 4 to 20 mA input \rightarrow 0 to -10V output.

NFI23-158B I AUXILIARY AMPLIFIER CARD SCHEMATIC

TYPICAL APPLICATIONS

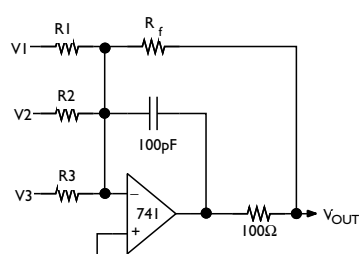


$R_i = R_f = \text{UNITY GAIN}$

$V_{OUT} = -\frac{R_f}{R_i} V_i$

set $R_g = \frac{R_i \cdot R_f}{R_i + R_f}$

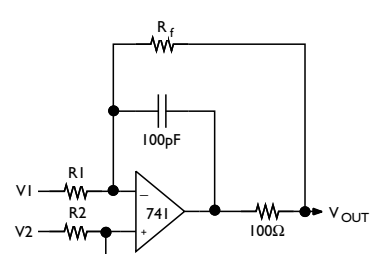
Inverting Summing Amplifier



$V_{OUT} = -R_f \left(\frac{V_1}{R_1} + \frac{V_2}{R_2} + \frac{V_3}{R_3} \right)$

set $R_g = \frac{R_1 \cdot R_2 \cdot R_3 \cdot R_f}{R_1 R_2 R_3 + R_1 R_2 R_f + R_1 R_3 R_f + R_2 R_3 R_f}$

Differential Amplifier



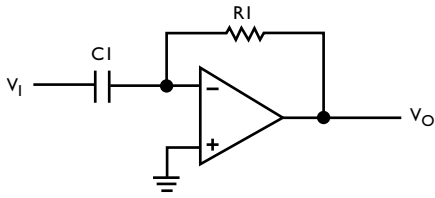
$V_{OUT} = \frac{R_f}{R_1} (V_2 - V_1)$

for $R_f = R_g$ and $R_1 = R_2$

- NOTES:**
1. NF - NOT FURNISHED
 2. ■ - PIN 1 (SQUARE PAD ON PCB)
 3. CW - CLOCKWISE
 4. -○- - INDICATES COMPONENT STANDOFF

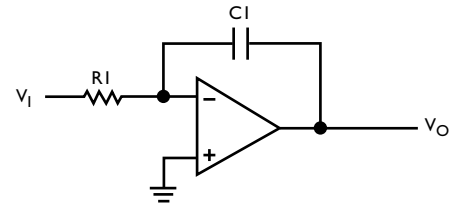
An 'Extender Card' is highly recommended to gain access to 'Test Points' and 'Adjustments' while cards are powered-up within a Eurocard Rack Assembly. (Moog ref P/N A81750-1)

DIFFERENTIATOR



$$V_O = -R_1 C_1 \frac{\Delta V_I}{\Delta t}$$

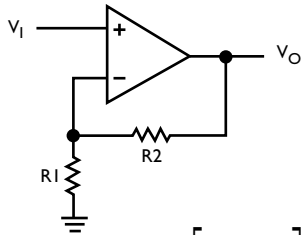
INTEGRATOR



$$V_{OUT} = -\frac{1}{R_1 C_1} \int_{t_1}^{t_2} V_{IN} dt$$

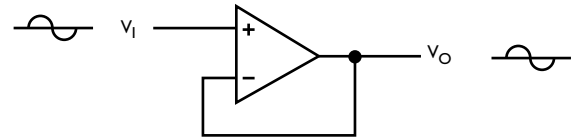
$$f_c = \frac{1}{2\pi R_1 C_1}$$

BASIC NONINVERTING AMPLIFIER CIRCUIT

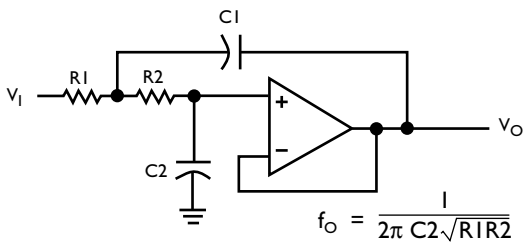


$$V_O = \left[1 + \frac{R_2}{R_1} \right] (V_I)$$

VOLTAGE FOLLOWER



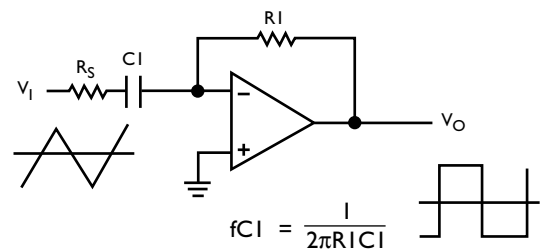
HIGH-PASS AND LOW-PASS FILTER CIRCUITS



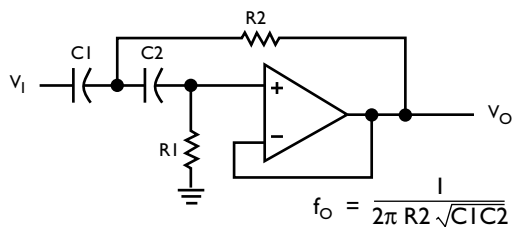
$$f_o = \frac{1}{2\pi C_2 \sqrt{R_1 R_2}}$$

(a) LOW-PASS FILTER

DIFFERENTIATOR WITH HIGH FREQUENCY NOISE CORRECTION



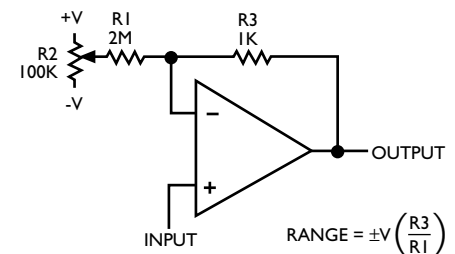
$$f_c = \frac{1}{2\pi R_1 C_1}$$



$$f_o = \frac{1}{2\pi R_2 \sqrt{C_1 C_2}}$$

(b) HIGH-PASS FILTER

OFFSET VOLTAGE ADJUSTMENT FOR VOLTAGE FOLLOWERS



$$\text{RANGE} = \pm V \left(\frac{R_3}{R_1} \right)$$

SET-UP INSTRUCTIONS

I. Converting Channel-1 & 2 ⇒ Dither Generator w/Dither Freq ≈ 25 to 300Hz

- Adjustable Dither Frequency (Sq Wave) and Amplitude
- Select Ch1 and Ch2 for circuit configuration
- Refer to Schematic Diagram – Figure 'A'
- A1 of Ch1 is NOT used (Remove from circuit)
- A2 of Ch2 is configured as a Free-Running Astable Multivibrator Circuit or Square Wave Generator
- Dither Frequency ⇒ $f_{\text{DITHER}} = 1/t_i = 1/2 [C1 \times (P7 + R21)]$
- Channel-1:

- Remove R1 (100K) & replace with C2, 1mf, 35VDC capacitor
- Install jumper Z1
- Insert jumper S3, S5, S7 & S12 Only
- Ensure jumpers S1, S2, S4, S6, S8, S9 to S11 are NOT connected
- Remove R5 (100K) Resistor
- Remove R10 (10K) Resistor
- Remove R6 (100K) Resistor
- Remove R11 (100Ω) Resistor
- Jumper Pin-1 to Pin-5 of Ch1
- Connect jumper S4/Ch1 to Pin-2/Ch1
- Connect Pin-4/Ch1 to Pin-10/Ch2
- Set pot P1 of Ch1 to full CW position (Zero)

Channel-2:

- Insert jumpers S22 & S23
- Ensure jumpers S13 to S21 and S24 are NOT connected
- Remove R13 (100K) & replace with 49.9K, 1% resistor
- Remove R12 (100K) & replace with C1, 0.33mf, 35VDC capacitor
- Remove R17 (100K) resistor
- Remove R22 (100Ω) resistor & replace with 'jumper'
- Remove R21 (10K) & replace with 8.2K, 1% resistor
- Remove R16 (100K) & replace with 20K, 1% resistor
- Connect Pin-10/Ch2 to Pin-8/Ch2 and Pin-9/Ch2 to Pin-22/Sig Gnd

- Monitor output voltage & frequency at Pin-5/Ch1 (Frequency should range from 25 to 300Hz by adjusting pot P7)
- Check circuit & repeat set-up instructions if I/O conditions are NOT achieved

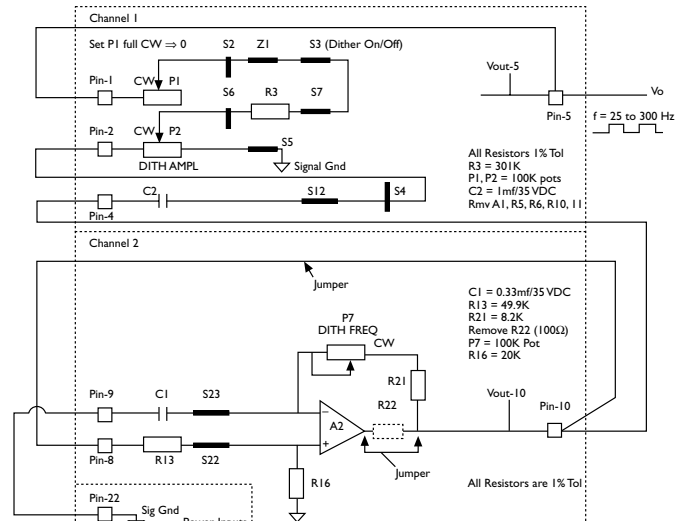


Fig. A – Model NF123-158B1; Converting Channel 1 & 2 ⇒ Dither Generator w/Adj Sq Wave Freq = 25 to 300 Hz

SET-UP INSTRUCTIONS

I. Converting 4 to 20mA Input Command Signal ⇒ 0 to +10VDC Output Signal

- Select Ch1 and Ch2 for circuit configuration
- Refer to Schematic Diagram – Figure 'A'
- A1 of Ch1 is configured as a Differential Amplifier with a Gain of 2X
- A2 of Ch2 is configured as an Inverting Amplifier with Zero Bias (offset) and Span (Gain) Adjust
- Channel-1:

- Remove R6(100K) Resistor
- Install jumper Z3
- Insert jumper S9 & S12 Only
- Ensure jumpers S3, 4 and S7, 8 are NOT connected
- Remove R5 (100K) & replace with 200K, 1% resistor
- Remove R10 (10K) & replace with 200K, 1% resistor
- Jumper Pin-5/Ch1 to Pin-8/Ch2
- Install 250Ω, 1% resistor across Pins-3 and Pin-4 of Ch1 Input

Channel-2:

- Install jumper S21
- Ensure jumpers S15, 16 & S19, 20 & S23, 24 are NOT connected
- Remove R16 (100K) & replace with 1K, 1% resistor

- Apply a 4 to 20mA Input Signal to Pins 3 & 4
- Measured voltage across Pins 3 & 4 should range from 1 VDC to 5VDC (Voltage drop across 250Ω input resistor)
- Monitor output voltage at A1/Pin-6 (Voltage should range from 2 VDC to 10 VDC)
- Set Current Driver input signal to +4mA
- Adjust BIAS (Zero Offset) pot (P8) to obtain 0VDC at Test Point 'Vout-10'
- Set Current Driver input signal to +20mA
- Adjust GAIN (Span) pot (P7) to obtain +10 VDC at Test Point 'Vout-10'
- Verify output voltage at Test Point 'Vout-10' is +10V
- Ensure Span output (A2) does not enter saturation
- Span & Zero interaction is Normal. Multiple iterations may be required. Continue to repeat adjustment until both are within specification (0 to +10V) without further adjustment.
- Adjust Input Command from 4 to 20mA
- Verify voltage range at Pin-10 is 0 to +10V as Current Input varies from 4 to 20mA
- Check circuit & repeat set-up instructions if I/O conditions are NOT achieved

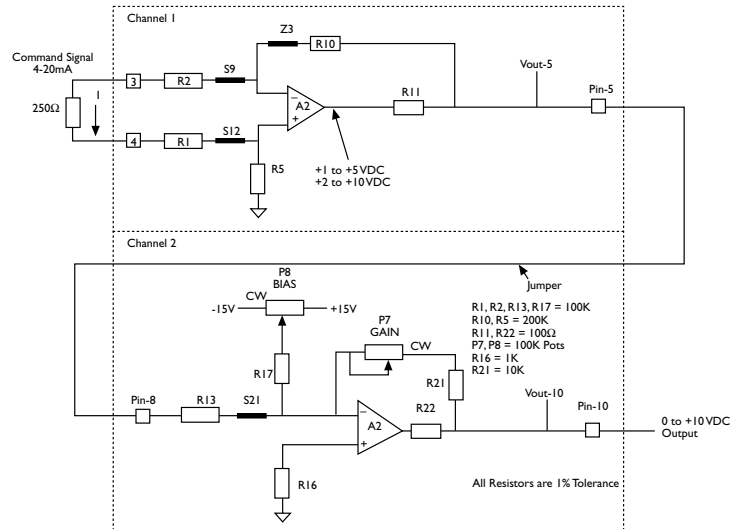


Fig. A – Model NF123-158B1; Converting 4 to 20 mA Input Command Signal ⇒ 0 to +10VDC Output Signal

2. Converting 4 to 20mA Input Command Signal \Rightarrow -10 to +10VDC Output Signal ($\pm 10V$)

- Requires selection of all 4-Channels for circuit configuration
- Refer to Schematic Diagram – Figure 'B'
- A1 of Ch1 is configured as an Inverting Unity-Gain Amp
- A2 of Ch2 is NOT used
- A3 of Ch3 is configured as a Differential Amp with a Gain of 1X
- A4 of Ch4 is configured as a Summer Amp with BIAS Adjust & fixed Gain of -5X
- Low-Pass Filter Section is re-configured as a +10VDC Reference Supply
- Channel-1:

- Install jumper Z3
- Insert jumper S9 ONLY
- Ensure jumpers S1 to S8 and S10 to S12 are NOT installed
- Remove R10 (10K) & replace with 100K, 1% resistor
- Remove R12 (100K) & replace with 2K, 1% resistor
- Remove R5 (100K) & replace with 50K, 1% resistor
- Jumper Pin-5 of Ch1 to Pin-4 of Ch1
- Connect 'center' pin of jumper S11, 12 to Pin-6 of Ch2
- I/O conditions:
 - Ch1/Pin-3 \Rightarrow +10VDC Input
 - Ch1/Pin-5 \Rightarrow -10VDC Output
 - Ch1/Pin-4 \Rightarrow -10VDC Input

• Channel-2:

- Install jumper Z4
- Insert jumper S16 & S24 ONLY
- Ensure jumpers S13 to S15 & S17 to S23 are NOT installed
- Remove resistor R12 & R13 & replace with 2k, 1%
- Connect 'center' pin of jumper S13, 14 to 'center' pin of S21,22
- Connect Pin-8/Ch2 to Pin-28 \Rightarrow Power Supply Input Section
- I/O conditions:
 - Ch2/Pin-6 \Rightarrow -10VDC Input
 - Ch2/Pin-8 \Rightarrow +15VDC Power Input
 - Ch2/Pin-9 \Rightarrow -3 VDC Bias Voltage Setting

• Channel-3:

- Install jumper Z9
- Insert jumper S33 & S36 ONLY
- Ensure jumpers S25 to S32 & S34, 35 are NOT installed
- Remove resistor R23, R24, R27 & R28 (100K) and R32 (10K)
- Replace resistor R23, R24, R27 and R32 with 200K, 1%
- Remove R28 (100K) resistor
- Install 250 Ω , 1% precision resistor across Pin-13 and Pin-14 of Ch3 Input
- Connect Pin-15/Ch3 to Pin-18/Ch4 \Rightarrow A4 – Output Gain Stage
- I/O conditions:
 - Ch3/Pin-13, 14 \Rightarrow +1 VDC @ 4mA to +5VDC @ 20mA (250 Ω load)
 - Ch3/Pin-15 \Rightarrow +1 to +5 VDC Voltage Swing

• Channel-4:

- Install jumper Z12
- Insert jumper S45 ONLY
- Ensure jumpers S37 to S44 and S46 to S48 are NOT installed
- Remove resistor R35, R38, R39 (100K) and R43 (10K)
- Replace resistors R35 with 2K; R38 with 5K and R43 with 10K (1% toll)
- Connect Pin-9/Ch2 to R39 (Pin-2) of Ch4
- I/O conditions:
 - Ch4/Pin-18 \Rightarrow +1 to +5 VDC Input Range
 - Ch4/Pin-21 \Rightarrow ± 10 VDC Output

• Low-Pass Filter Section:

- Install jumper across R45 (NF = Not Furnished)
- Replace resistor R46 (NF) with 27.4K, 1%
- Replace capacitor C7 (NF) with a 10.0V Zener Diode – LM4040 type or equivalent (Anode to Gnd) – Label as DZ1 designation
- Connect Pin-25 (Low-Pass Filter Section) to Pin-28 (Power Input Section)
- Connect Pin-23 (Low-Pass Filter Section) to Pin-3 (Ch1)
- I/O conditions: Low Pass Filter Section
 - Pin-23 \Rightarrow +10VDC Ref Output
 - Pin-25 \Rightarrow +15VDC Power Input

- Check circuit & repeat set-up instructions if I/O conditions are NOT achieved

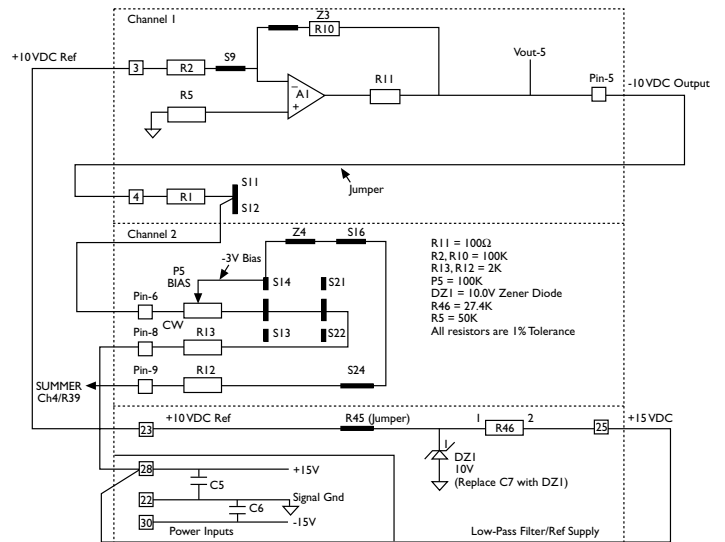


Fig. B – Model NF123-158B1; Converting 4 to 20 mA Input Command Signal \Rightarrow -10 to +10VDC Output Signal (± 10 VDC)

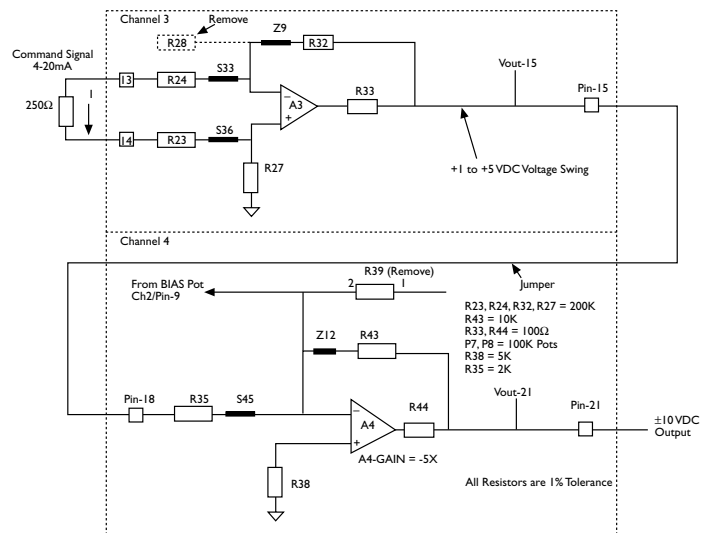


Fig. B – Model NF123-158B1; Converting 4 to 20 mA Input Command Signal \Rightarrow -10 to +10VDC Output Signal (± 10 VDC)

SET-UP INSTRUCTIONS

Converting Channel-1 & 2 \Rightarrow 4 to 20mA Input Command = 0 to -10 VDC Output Signal

1. Select Ch1 and Ch2 for circuit configuration
2. Refer to Schematic Diagram – Figure 'C'
3. Install jumpers between Pin-5 (Ch1) & Pin-6 (Ch2) and Pin-15 (Ch3) & Pin-16 (Ch4) for proper operation
4. Refer to diagram for component installation/values including jumper locations
5. Channel-1: Connect current source to Input Pins 4 (+) & 3 (-)
 - Set Current to 0.0mA
 - Monitor voltage at Vout-5
 - Adjust P4 for 0VDC
6. Set current Input to +20.0mA
 - Adjust P3 for +10.0VDC at Vout-5
 - Set Current to +4.0mA
 - Verify +2.0VDC at Vout-5
7. Channel-2: Adjust P5 fully 'CW' and P7 fully 'CCW'
 - Set Current to +4.0mA
 - Adjust P8 for 0.0VDC at Vout-10
8. Set current to +20mA
 - Adjust P7 for -10.0VDC at Vout-10
 - Verify 0.0VDC at +4.0mA Input
9. Check circuit & repeat set-up instructions if I/O conditions are NOT achieved

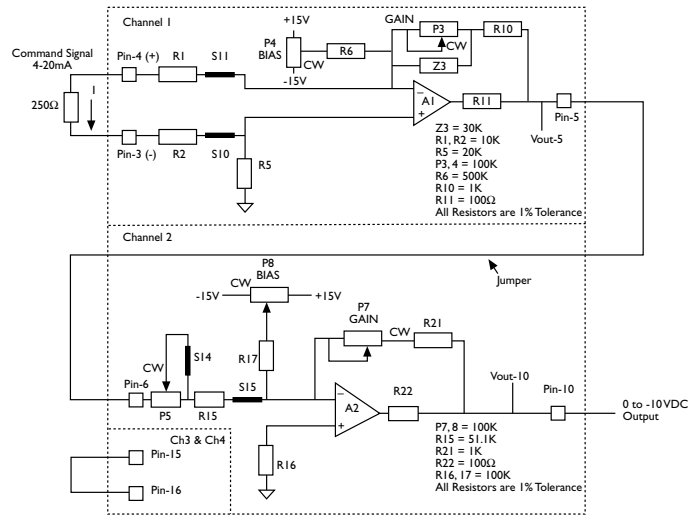


Fig. C – Model NF123-158B1; Converting 4 to 20 mA Input Command Signal \Rightarrow 0 to -10VDC Output Signal

SET-UP INSTRUCTIONS: INVERTING AMP TO NON-INVERTING AMP

Converting ± 1 VDC Input Command Signal \Rightarrow ± 10 VDC Output (Non-Inverting) Signal

- Select Ch1 for circuit configuration
- Refer to Schematic Diagram
- A1 of Ch1 is configured as a Non-Inverting Amplifier with a Gain of IX to 21X
- Channel-1:
 - Insert jumper Z1, S1, S3 & S10 Only
 - Ensure jumpers S2, S4, S5 thru S9, S11, S12 & Z2, 3 are NOT connected
 - Remove R2 (100K) resistor & replace with jumper
 - Remove R5 (100K) resistor from circuit
 - Remove R10 (10K) resistor & replace with jumper
 - Set P1 potentiometer to 5K
 - Connect Pin-15/NF122-202A1 to Pin-3/Ch1
 - Connect Pin-22 (Gnd)/NF122-202A1 to 'Gnd' side of R5 resistor (Pin-2)
 - DO NOT use Pin-1/Ch1 of the NF123-158B1
- Apply a ± 1 VDC Input Signal across Pin-3 to Ground (Pin-22)
- Measured voltage across Pin 3 to Ground (Pin-22) should range from ± 1 VDC to -1 VDC (Input Signal from NF122-202A1 Card)
- Monitor output voltage at Pin-5/Ch1
- Gain = $e_o/e_i = (1 + P3/P1) \Rightarrow$ Non-Inverting Amplifier Configuration
- Calculated Gain Range = 1 min to 21 max
- With ± 1 VDC Input Signal @ Pin-3/Ch1, adjust P3 (GAIN) pot for ± 10 VDC Output (Non-Inverting) @ Pin-5/Ch1. Verify.
- Check circuit & repeat set-up instructions if I/O conditions are NOT achieved

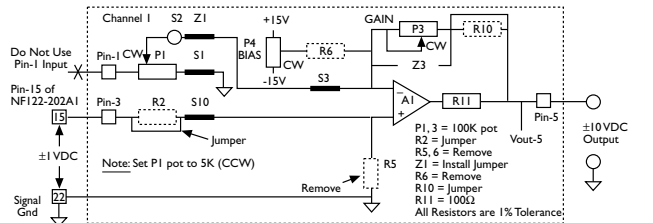


Fig. D – Model NF123-158B1; Converting ± 1 VDC Input Command Signal \Rightarrow ± 10 VDC Output (Non-Inverting) Signal

MOOG
 Industrial Controls Division
 Moog Inc., East Aurora, NY 14052-0018
 Telephone: 716/655-3000
 Fax: 716/655-1803
 Toll Free: 1-800-272-MOOG